ITINERARY AND INSTRUCTIONS

Fos sur Mer	**Esso**
Route from Amsterdam	Utrecht, Breda, Antwerpen, Brussel, Luxemburg (refuel), Metz, Dyon, Lyon, Salons Miramas take A 56 (= through westside lake), Fos sur Mer
Km/required time	1250 km 18 hrs
Spent from Fos to Duisburg/Lagerdorf:	Lyon, Dyon, Luxemburg (refuel), Trier, Koln or Duisburg, or Dortmund, Ibbenburen, Wildeshausen, Hamburg
Km/required time	1100 km 16 hrs
Particularities:	1. Verify, before departure, the presence of Personal Safety Means. A Corbo pass may be requested. 2. Weigh car, then report at gatekeeper, the latter will call FCC cat cracker and will communicate whether you can drive in, then report at the control room with the analysis certificate and CMR. Back to the car, Esso employees will pick you up an will further assist you. Always follow their directions! Unloading by means of 3" storz coupling. After unloading, weigh the empty car and report off at the building of the weighing bridge. 3. Loading of spent, a rope or band to avoid hitting of the hose during loading will be compulsory, the car will need to be earthed. Noise protection will be compulsory, will be available at planning. 4. After loading, bring the completely filled in Dechets de Suive form to the customer and back to Getron.

Frankfurt am Main (Not Breuberg/ Hochst im Odenwald)	**Hochst**
Route from Spijkenisse	Rotterdam, Breda, Eindhoven, Venlo, Koln, A3, exit 47 Frankfurt, A66, exit 16 Frankfurt Hochst
Km/required time	480 km 7 hrs

Fürsterwalde	**Goodyear Dunlop**
Route from Botlek	Rotterdam, Utrecht, Apeldoorn, Osnabrück, Bad Oeyrhhausen, Hannover, Berlin, Potsdam, Frankfurt am Oder, exit 4, to the rigth at the bottom, straight ahead along Aral pomp, traffic light, turn to the right after the 2nd street, drive through industrial zone Trenkeweg up to the end, straight ahead crossing, turn to the right at the end of the street, Rohstoffannahme Goodyear/Anlop
Km/required time	750 km 11 hrs
Route from Lillebonne	Yvetot, Neufchateau, Amiens, Gent, Antwerpen, Eindhoven,Venlo, Dortmund, Hannover, then as mentioned above
Km/required time	1156 km 17 hrs

Gelnhausen	**Veritas**
Route from Botlek	Rotterdam, Breda, Eindhoven, Venlo, Koln, Koblenz, Frankfurt, Hanau, Gelnhausen
Km/required time	525 km 7 ½ hrs
Route from Lillebonne	Yvetot, Amiens, Valenciennes, Namen, Luik, Koln, then as mentioned above
Km/required time	850 km 12 hrs
Unloading:	Deliver before 8.30 hrs.

ITINERARY AND INSTRUCTIONS

Gelsenkirchen	**Sabic**
Route from Botlek	Rotterdam, Utrecht, Arnhem, Emmerich, exit Wesel/Schermbeck. follow B58 through Dorsten, then direction Gladbeck, B 52 direction Gelsenkirchen, at the B224 exit Gelsenkirchen Scholven,turn right at the top , straight ahead at the traffic lights, next road turn to the right. (follow signs “LKW Verladung”)Weigh at the right before gatekeeper.
Km/required time	220 km 3 hrs
Route from Hannover Please contact Planning for translation	Hannover, Dortmund, Oberhausen A2, Exit 5 Essen, Gladbeck 224. At the bottom of the exit left to Marl. A couple of signs further, it will become 4 lanes, , exit Scholven. At the top left to Sabic-Ruhr, Oel, Right. By the sign right over the Autobahn, Sign straight 1e street right Tor Sud, is mentioned as Ruhr –Oel – Sabic. After 150 meters right 2 weigh bridges, next to parkingplace to sleep over.
Particularities:	Weigh + make a copy of the CMR or when you weigh again after finishing make a copy. You get a pass by the Porter 100 meters further.. Enter there and drive to Tor Ost, by cantine right, beside Tor Ost, second street right, left for the gate leave and go to building 621, PD Loket, Fill in Daily papers . Someone will open the gate. Drive on the workpit. Be carefull the road left and right are narrow!! Use stemp plates , as close tot he front as possible in case of kipp. Don’t open in case of moisture , clamp, in silo, clamp tighten with extra rope, to put the hose on the loose crane in connection with vibrating the hose. If he's empty, sign out of Building 621, then someone will join you. Replace coupling. Retour weighbridge Tor Sud, weigh out, you get a weighing letter. You have to hand in your pass.. Mister Wolfgang Halembra will answer nr 0151- 12050605 Office 0151 – 12050606, in case of delay.
Km/ required time	237 km 3 hrs

Geretsberg	**Gummiwerke Kraiburg**
Route from Spijkenisse	Rotterdam, Breda, Eindhoven, Venlo, Koblenz, Frankfurt, Nurnberg, Regensburg, Exit 106 Landau, Essenfelde,Burghausen. Past the bridge (border) to the right at the first roundabout . Afther 2,5 km in forrest to the left (= u-turn)keep following this road,at the end turn right at the fork. Keep following the mainroad, true “Hochberg” than afther 3,5 km factory on the right side.
Km/required time	979 km 14 hrs
Route from Lillebonne	Yvetot, Beauvais, Compiegne, Reims, Saarbrucken, Mannheim, Heilbronn, Stuttgart, Munchen, B12, Alltotting, Further discription as mantioned above.
Km/required time	1140 km 18 hrs
Particularities	From Mo up to and including Fri. Between 6.00 en 12.00 hrs. unloading
Route from Ambes	Ambes, Angouleme, Limoges, Mont Lucon, Moulin, Blanzy, Chalon, Beaune, Besancom, Mulhouse, Freiburg, Tuttlingen, Mengen, Memmingen, Munchen, Wald Kraiburg, Burghausen, Geretsberg
Km/required time	1460 km 20 hrs

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Germersheim	**Gumasol**
Route from Botlek	Rotterdam, Breda, Eindhoven, Venlo, Koblenz, Bingen, Speyer, via B9 exit Germersheim Sud, go left at the bottom, through L539 to Germersheim. 1we big crossing right, on your leftt is the intrance of the factory
Km/required time	500 km 7 ¼ hrs
Route from Ambes	Ambes – Brive A 71 – Riom – exit 13 Montmarault – N79 Paray – N70 – Montecau-Les-Mines – Chalons sur Saone – Beaume – Besancon – Mulhouse – Strasbourg – Lauterburg – Germersheim
Km/required time	1080 km 16 hrs
Particularities:	A fixed unloading procedure is in place: 1. report at the gatekeeper. 2. take a sample. 3. drive to the unloading location. 4. report at unloading location. Gumasol personnel will indicate when and where unloading will take place. 5. make use of unloading hose at customer, this hose will also need to be fixed on the bottom side. 6. Dust-free unloading will be compulsory in connection with the neighbours.
tomtom coordinates	N49 12.685 E8 91.885

Hamburg	Phoenix Noeldekestrasse 4, Tor 10
Route fromHannover/ Misburg	Hannover A7 direction Hamburg, A7 afslag 35 Fleestedt, turn right approximately 5km gone follow, firstly Shell at the right-hand side, after that Aral at the left-hand side firstly Shell at the right-hand side afterwards Aral to the left-hand side beyond, at red lights rechtsaf, gone follow at gatekeeper Contitech/Phoenix at gatekeeper bug 10 communicate. Tel nr. Phoenix Hamburg 0049-1755759546
Km/required time	145 km - 2,5 hrs
Unloading time	The unloading time passed, if the agreed time can not be met then immediately get in touch with Phoenix Hamburg Tel 00491755759546
tomtom coordinates	N53 27.166 E9 59.458

Hamm	
Route from Loncin/Pepinster	Aachen, Neuss, Wuppertal, Unna, Bergkamen, Hamm
Km/required time	230 km, 3 hrs
Particularities:	If required in order to clean then at Ecla in Grace-Hollonge

ITINERARY AND INSTRUCTIONS

Hanau	**Goodyear/Dunlop**
Route from Botlek	Breda, Eindhoven, Venlo, Koblenz A 48, Frankfurt A3, direction Wurzberg, exit Hanau, direction Fulda, Steinheim, exit Hanau Bahnhof, industrial zone, Birkenhainerstrasse, Dunlopstrasse
Km/required time	511 km 8 hrs
Route from Lillebonne	Yvetot, Amiens, Valenciennes, Namen, Luik, Aachen, Koblenz, then as mentioned above.
Km/required time	793 km 12 hrs

Instructions unloading bulk wagons soot:

1. The bulk will be weighed before you go to the unloading location.
2. The driver will provide the documents at the office of the warehouse.
3. If the soot is approved by the lab the driver will take the bulk, under supervision of an employee of the factory, to the unloading location.
4. Connection of the bulk wagon will need to take place on the basis of the indications of the employee of the factory.
5. In the event irregularities occur during the unloading the unloading will **immediately** need to be interrupted and the employee of the factory will need to be informed (do not personally undertake any actions!)
6. When the unloading is finished, the vehicle will need to remain at its location until the employee of the factory grants authorisation to drive back to the warehouse.
7. At the office of the warehouse the driver will first be provided with the weighing card for the second weighing.
8. When the net weight corresponds with the delivery documentation the driver will receive the signed documents back and can leave.

Hannover	**Continental**
Route from Botlek	see Celle
Km/required time	450 km 7 hrs
Route from Lillebonne	Yvetot, Valenciennes, Namen, Luik, Maastricht, Venlo, Duisburg, Dortmund, Hannover
Km/required time	830 km 13 hrs
Route from Tiszaujvaros	Budapest, Gyor, Bratislava, Praha, Dresden, Magdeburg, Hannover (afrit Herrenhausen) Communicate at gateway 10
Km/required time	1250 km - 20 hrs
Route from Hannover	A37 – A2 – exit Stocken
Km / required time	15 km – ½ hrs
Unloading time	From 07:00 hrs (coordinate)
tomtom coordinates	N52 25.053 E9 38.280

Hannoversch Munden	**Continental A9**
Route from Lillebonne	Yvetot, Valenciennes, Namen, Luik, Maastricht, Venlo, Duisburg, Dortmund, Kassel, Hannoversch Munden
Km/required time	790 km 11 ½ hrs
Route from Hannover/Misburg	Misburg – A7 – Hannover Münden
Km/required time	150 km – 2 ½ hrs

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Hemsbach	
Route from Hannover	Exit Misburg BA7, direction Kassel, Bad Hersfeld, BA5 Frankfurt , direction Basel, Exit 32 Hemsbach, Up left till until the roundabout, straight 2nd roundabout right. Ind. South, 3rd street left after 50 meters Left entrance
Km/required time	410 km 6 ½ hrs
Particularities:	

Henstedt-Ulzburg	**Panasystem**
Route from Spijkenisse	Spijkenisse, Utrecht, Amersfoort, Meppel, Emmen, Zwartemeer (border crossing) Bundesstrasse 213, Halter A1, Bremen, Ulzburg (so don't go : Enschede/Bad Bentheim
Km/required time	524 km 8 hrs
Particularities:	

Hoechst im Odenwald **This is Breuberg**	

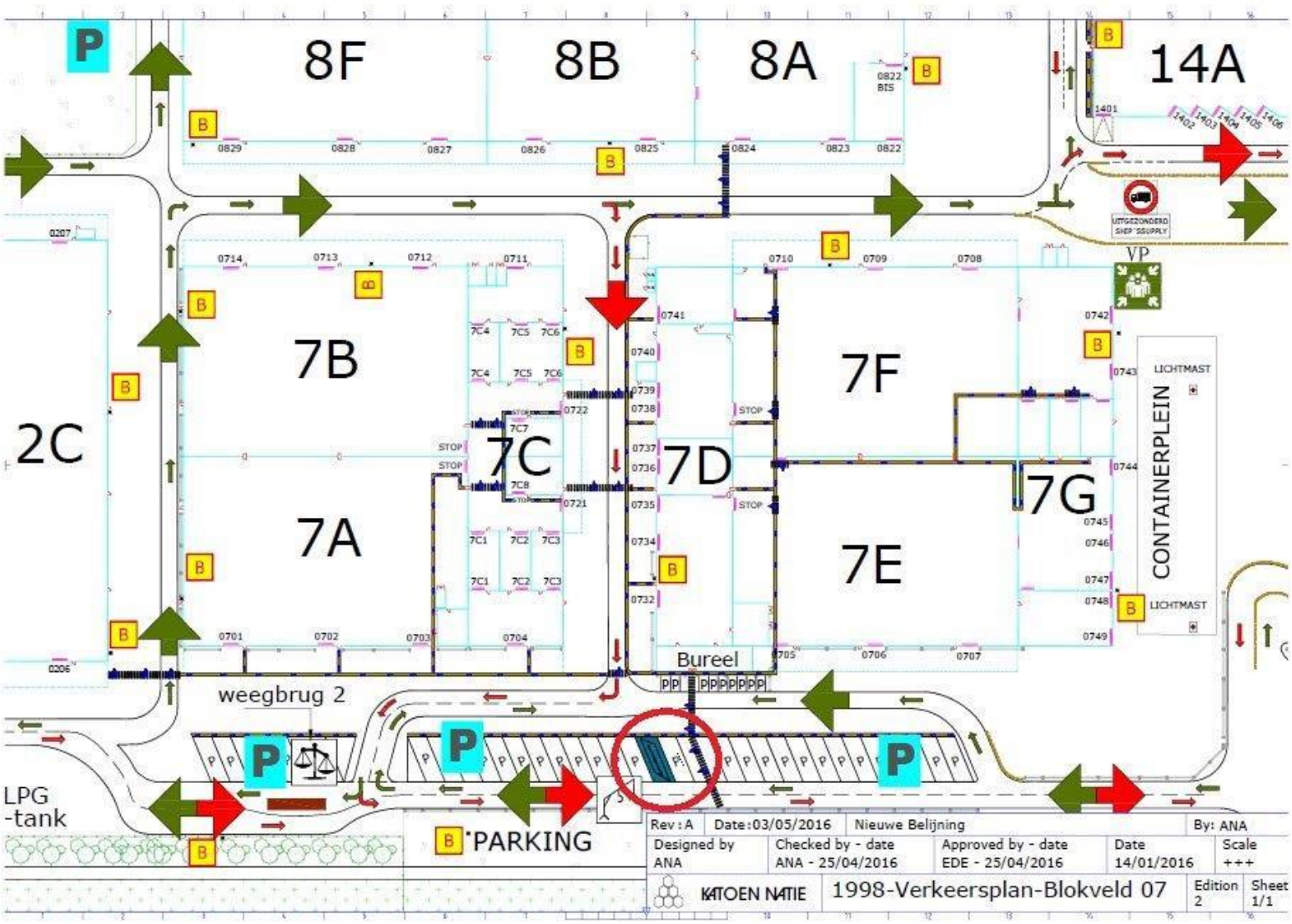
Homburg	**Michelin**
Route from Botlek	Rotterdam, Breda, Antwerpen, Brussel, Arlon, Luxemburg (refuel), A3/A13/A8/A6 exit 9, to the right on the bottom, first to the left, after ca. 5 km trading estate. Factory on the left.
Km/required time	495 km 6,5 hrs
Route from Lillebonne	Yvetot, Beauvais, Reims, Saarbrucken, Homburg
Km/required time	582 km 9 hrs
Particularities:	1. Entry at the latest at 11.30. 2. For delivery, write the license plate number on the freight documentation.

Huckelhoven	**Rado**
Route from Lillebonne	Yvetot, Amiens, Valenciennes, Namen, Luik, Aachen, Huckelhoven-Baal
Km/required time	560 km 8 hrs

Kallo	**Evonik (biolys)**
Route from Botlek	A29 Bergen op Zoom, A4-A29, A58/A4/E312 exit 10
Particularities:	Plan Portiek and Safety Silo-truck-drivers

Plan Portiek:

ITINERARY AND INSTRUCTIONS

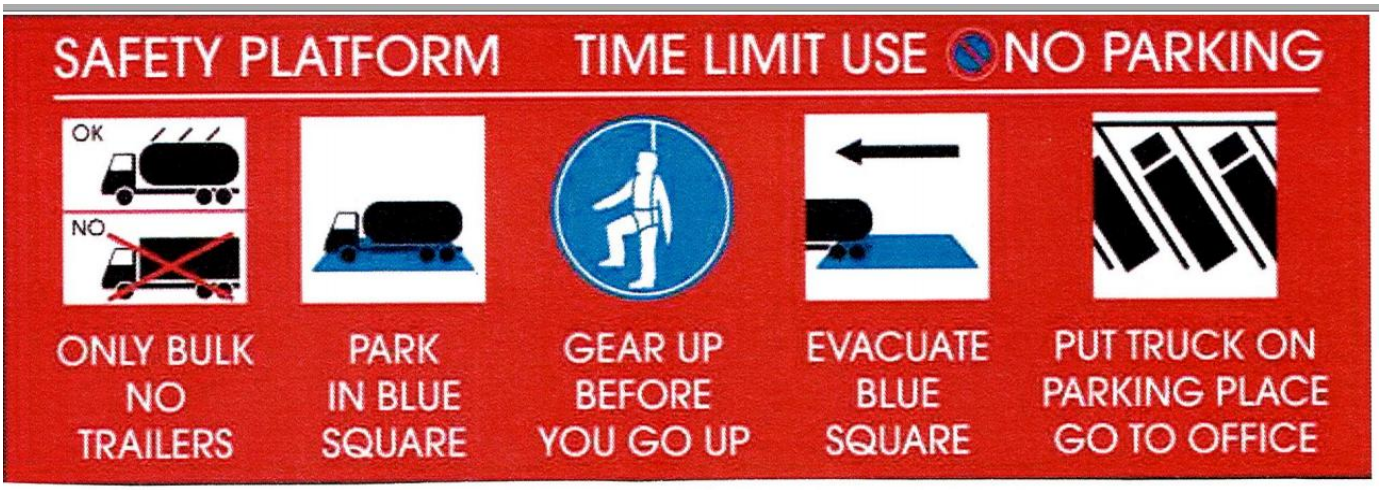


ITINERARY AND INSTRUCTIONS

Kallo	**Evonik (biolys)**
Route from Botlek	A29 Bergen op Zoom, A4-A29, A58/A4/E312 exit10
Particularities:	Plan Portiek and Safety Silo-truck-drivers

Safety Silo-truck-Drivers: Use of Safety-platform

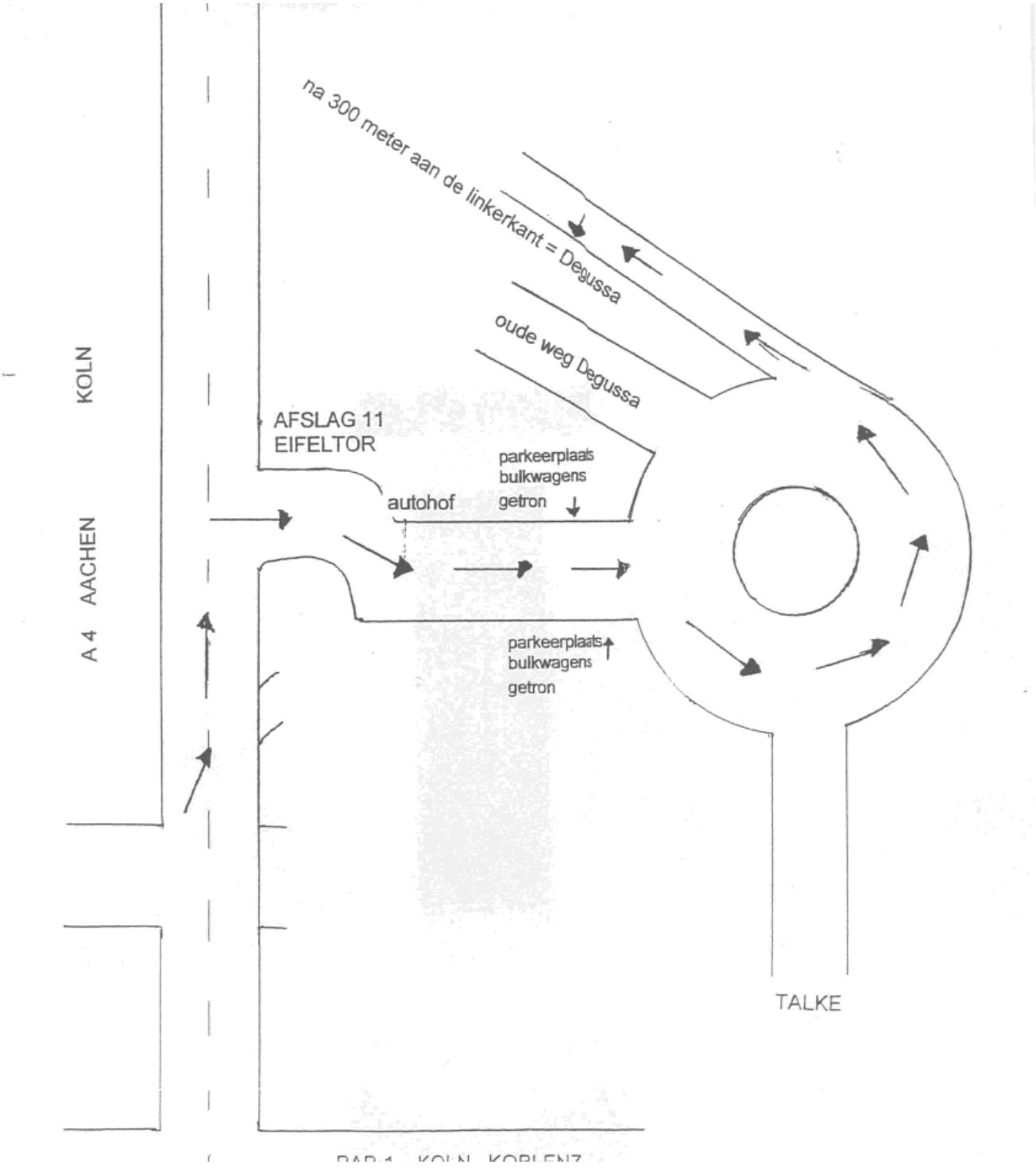
In order to increase the safety of your drivers, we would like you to make sure that your drivers always use the safety-platform and follow the applicable guidelines. In order to make sure that your drivers are able to follow these guidelines: please make sure your drivers bring along a safety-harness. Following plate is displayed at the platform, visualising the guidelines:



- Safety-spot is no parking, it can only be used for drivers of silo-trucks who need to ascend their silo-truck
- Safety-spot is for silo-trucks only
- Park correctly in the blue square
- Gear up before you go up: always use your safety-harness!
- Evacuate blue square after you have descended
- Put your truck on a parking spot
- Go to the office

Many thanks in advance to cooperate with us in order to increase the safety of your drivers.

Kalscheuren	**Orion**
Route from Botlek	Rotterdam, Breda, Eindhoven, Venlo, Munchengladbach, autobahn Kreuz, Kerpen, A 4 direction Koln, exit Eifeltor, pass parking space, to factory
Tomtom coordinates	N50 52.387 E6 55.107



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Kirchheim	**Huber**
Route from Botlek	Rotterdam, Breda, Eindhoven, Venlo, Koblenz, Frankfurt, Wurzburg, Nurnburg, Munchen Ost, Heimstetten, Kirchheim
Km/required time	880 km 13 hrs
Route from Lillebonne	Rouen, Beauvais, Reims, Metz, Saarbrucken, Pirmasens, Landau, Karsruhe, Stuttgart, Ulm, Munchen Ost, Heimstetten
Km/required time	1040 km 15 hrs
Particularities:	8.00 uur Unloading

Kluisbergen	**v.d. Wielen**
Route from Botlek	Rotterdam, Breda, Antwerpen, Gent, exit 8 Zevergem, Oudenaarde, Ringweg exit Kluisbergen
Km/required time	200 km 3 hrs

Korinthos	**Albemarle**
Route from Dortmund	Rotterdam, Breda, Eindhoven, Venlo, Koblenz,Karlsruhe, Munchen,Kufstein,Brennerpas, Bolzano, Verona, Modena, Ancona/Bari/Brindisi (boat) Patra,Korinthos, across the bridge, refinery at the right side.
Km/required time	1630 km 3.75 days through Austria
Particularities:	After loading contact the planning you may have to take the train Freiburg-Novara. Check at the Austria border if the gobox works! Harber money I € 25,-/Gr € 50,- depands on the weight. Autoroute Greece (contact € 12,--)
tomtom coordinates	Train Freiburg : N48 00.853 E7 50.564

Kranj	**Sava**
Route from Dortmund	Frankfurt, Wurzburg, Nurnberg, Munchen, Salzburg, Villach, Karawankentunnel, Kranj.
Km/required time	1000 km 14 ½ hrs
Route from Valasske	Valasske, Brno, Mikulov, Drasenhoven, Wenen, Spielfeld Maribor, Ljubljana, Kranj.
Km/required time	700 km 12 hrs
Route from Lillebonne	Lillebonne, Yvetot, Rouen, Beavais, Reims, Metz, Saarbrucken, Pirmasens, Stuttgart, Munchen, Salzburg, Villach, Karawankentunnel, Kranj.
Km/required time	1500 km 28 hrs
*Route from Lillebonne	Lillebonne, Yvetot, Rouen, Beauvais, Reims, Metz, Saarbrucken, Pirmasens, Stuttgart, Munchen, Salzburg, Villach, Karawanken tunnel, Kranj.
Km/required time	1500 km 28 hrs

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La Chapelle	**Kleber**
Route from Botlek	Rotterdam, Breda, Antwerpen, Brussel, Mons, Maubeuge, Reims, Troyes, exit Troyes centre, dan via N77 direction Troyes, Just before the city direction Paris/La Chapelle st. Luc. On the ringway follow La Chapelle st. Luc, when the road turns into 4 carriageways you can see the signs Kleber. Take exit La Chapelle. **(Watch out: sharp turn!!)**. Straight on at the roundabout, afther 300 meter intrance factory on the right
Km/required time	525 km 7 ½ hrs
Particularities:	2 km direction Paris, there's a petrol station (Shell)

Lachen	**Stehlin-Hostag**
Route from Botlek	Rotterdam, Breda, Antwerp, Brussels, Luxemburg, (refuel) Metz, Strasbourg, Mulhouse, Basel, Zurich, direction Chur. Take exit Pfaffikon, continue under the road, and keep the right. Turn right at the traffic lights, Lachen is indicated. Follow the road. Turn right after hotel with "pizzeria" on the wall. There you will see a sign "Industrie Breiten". Go through the little tunnel and follow the road to the left. Continue the road, cross such straight on, after 300 metres on the right you will find our factory.
Km/required time	835 km 12 hrs
Particularities:	1. When you leave make sure you bring the European export document. 2. At Basel, clear in St. Louis at Haenggi. 3. By means of DKV pass and COP document. Pick up road taxes map at the customs authorities.

La Mede	**Total 11**
Route from Amsterdam	Utrecht, Breda, Antwerpen, Brussel, Luxemburg (refuel), Metz, Dyon, Lyon, Vitrolles (via Eastside lake)
Km/required time	1250 km 17 hrs

Lelystad	**Flevorubber**
Route vanaf Botlek	Rotterdam, Utrecht, Almere, A6 Lelystad, exit 10, direction Lelystad, before fillingstation to the right, then to the left: Industrial area Oster. Then straight on, (3 round abouts), then at the end of the street turn to the right.
Km's / required time	140 km 2 ½ hrs

Instruction manual Getron Transport B.V.	Date of revision: 01.02.2007

ITINERARY AND INSTRUCTIONS

Lillebonne	**UCF**
Route from Botlek	Rotterdam, Antwerpen, Gent, Kortrijk, (attention! Don't take the exit Paris past Kortrijk), Rekkem, Lille direction Paris, before entering the toll road exit 16 Arras, via Route National, Arras, Doullens. Amiens, on ring Amiens turn clockwise, direction Rouen, A29, direction Le Havre, na Yvetot exit 8 Yvetot Ouest, N15, roundabout Bolleville left direction Zone industrielle de Port Jerome, direction Raffinaderij, UCF is before Esso Refinery at the leftside.
Km/required time	525 km 7 3/4 hrs
Route from Lachen	Lachen, Belfort, Vesoul, Langres, A5 Troyes, ringway Paris, Lillebonne
Km/required time	890 km, 13 hrs

Loading procedure

The loading time indicated on your loading assignment will be the time the loading will actually commence Hence, not the time you will drive onto the terrain.
In the event the time mentioned could not be met, for whatever reason, you will immediately need to contact Getron planning.
There are 3 kinds of procedures:

1. Loading will take more than 4 hours
2. Loading, rejection established, subsequent unloading
3. Unloading of rejected product

In case of the first and second procedure you will, in case the standard 4 loading hours are exceeded, report this to planning on the basis of which planning will report the excess to UCF in Lillebonne.

In case of the last procedure you will need to report this to planning before commencement of the unloading so that planning can report this to Lillebonne.

In the event it is omitted to report the hour excess to planning the hours following the standard 4 hours will be considered at own expense.

The safety regulations with respect to the use of helmet, safety goggles and safety shoes will need to be complied with.
Upon violation of the safety regulations of UCF this will lead to immediate removal from the factory and access interdiction with respect to all other Cabot factories.

After **loading with the terminal truck** you will need to decouple the bulk and put the terminal truck back into position. We kindly request you to keep the truck clean.
In case of complaints with respect to the terminal truck: communicate this to Getron planning.

Particularities:

- In the event the UCF personnel requests whether an additional car could be loaded (for example load extra Cooper) you will first need to **consult Getron planning** in connection therewith.
- **It is prohibited to walk on the top of the trailers.**

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Lillebonne	Cooper
Route de Botlek	see Lillebonne UCF
Route de UCF	Lillebonne, depart fabriek UCF, straight on at the next 5 rounabouts, direction Lillebonne, go right at the2e traffic lights, Go straight ahead at the stop sign, traight ahead, egnore sign forbidden for 3,5 tons.

- Delivery each day as from 7.00
- Carbon black valve and ladder at customer
- Spheron SO A will always need to be delivered at 7.00

Unloading procedure Cooper

1) The driver has to report himself at the gate (reception, if there ‘s no one there, call 1616 or 1601 to be taken to the unloading area).
2) When truck has been parked , driver has to pick up a bag from the laboratorium, take a sample out the tanker and bring it back to the lab.
3) The driver waits for approval of the Lab before connecting the unloading hose. When the hose is connected, opening of the unloading valve is strictly forbidden. (driver has to wait for permission given by the shiftleader or the responsible watchman).
4) The Laboratorium gives the shiftleader or the responsible watchman her approval, and gives him the undersigned CMR.
5) The shiftleader or the responsible watchman checks or the right silo is selected, and switches on the installation.
6) The shiftleader or the responsible watchman gives permission to the driver to open the product valve.
7) When vehicle has been unloaded , driver removes unloadinghose and cleans up any spillages.(Shovel, broom and litterbin are available).
8) The driver looks for the shiftleader or the responsible watchman who inspects the unloading hole and mounts the padlock.
9) The shiftleader or the responsible watchman notes the departure time at the CMR, and hands it over to the driver.
10) Driver report himself at the gate and deregister himself.

If the laboratory is abandoned, the shiftleader or the responsible watchman leaves the sample at the laboratory and starts the unloading procedure (Material check takes afterwards place).

Lindau	Metzeler
Route from Botlek	Rotterdam, Breda, Eindhoven, Venlo, Koblenz, Bingen, Speyer, Sinsheim, Heilbron, Ulm, Memmingen.
Km/required time	830 km 12 hrs
Route from Lillebonne	Rouen, Beauvais, Soissons, Reims, Metz, Strassbourg, Kehl, Offenburg, Donauschingen, Geisingen, Friedrichshafen